



**Morgan Model #8470**  
**Wood Burning Fireplace Insert**  
**Exploded Parts Drawing**  
**Production Dates: July 2003 -**  
**Serial #: 001001 -**



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Note: Color must be specified for cast iron parts which are available in enamel.

Key	Part #	Description
1	2410-700	Bottom Rear Casting
2	2410-705	Bottom Front Casting
3	2410-715	Back Panel Casting
4	2410-720	Left Side Panel Casting
5	2410-725	Right Side Panel Casting
6	2410-780	Top Rear Casting
7	2410-785	Top Front Casting
8	2410-760	Front Casting
9	2410-750	Primary Air Manifold
10	2410-770	Secondary Air Manifold
11	5470-070	Secondary Air Manifold Cap Left
12	7470-072	Secondary Air Manifold Cap Right
13	7470-065	Secondary Air Manifold Collar
14	5470-083	Secondary Air Tube #3 Front
15	5470-082	Secondary Air Tube #2 Middle
16	5470-081	Secondary Air Tube #1 Rear
17	5470-085	Stainless Steel Baffle Support
18	3120-470	Ceramic Baffle
19	5470-084	Baffle Brackets Left & Right
20	2421-765	Front Façade Casting
21	2421-735	Ash Lip Front Casting
22	2421-740	Ash Lip Top Casting
23	94-57700	Optional Blower Assembly
24	2410-730	Ash Lip Left Panel
25	2410-732	Ash Lip Right Panel
27	5470-030	Ash Lip Bracket Right

28	5470-028	Ash Lip Bracket Left
31	3400-101	HearthStone Name Tag
32	5470-034	Ash Lip Screen
35	0000-101	Firebox Stone 4 1/2" x 9"
36	0400-700	Firebox Stone 4" x 9"
37	0400-701	Firebox Stone 1 1/2" x 8 1/2"
38	7470-060	Secondary Air Manifold Support Left
39	5470-062	Secondary Air Manifold Support Right
40	2140-795	Inner Surround Straights (3)
41	2410-797	Inner Surround Corners (2)
42	2410-798	Outer Surround Straights (3)
43	5470-049	Surround Connector Plates (10)
44	2410-799	Outer Surround Corners (2)
45	5470-039	Surround Leveling Bracket
46	5470-097	Inner Surround Connector Plate
47	5947-020	Outer Surround Connector Plate
48	5012-066	Bushing
49	5470-055	Rear Firebrick Clip
50	5470-057	Side Firebrick Clip
51	5470-042	Outer Door Frame
52	5470-040	Inner Door Frame
53	3030-039	Morgan Glass
55	5470-052	Handle Crank
56	3900-177	Wooden Handle
58	5470-045	Hinges
59	5470-032	"Window Sill" Brackets
60	5470-025	Lower Surround Bracket Left
61	5470-027	Lower Surround Bracket Right
62	5470-015	Bottom Air Shroud
63	5470-010	Leveling Channel
64	2410-790	Flue Collar
65	5470-020	Primary Air Control Arm
66	5470-005	Leveling Skid
67	5470-035	Rear Air Shroud
68	5470-095	Top Air Shroud
69	5470-050	Door Catch
70	2410-710	Primary Air Control Slider
71	5470-012	Ash Lip Bracket